

Twin Kut 766

NON-CHLORINATED CUTTING FLUID

TWIN KUT 766

Twin Kut 766 is a non-chlorinated, mildly sulfurized straight oil cutting fluid that is engineered for machining operations like tapping, turning, drilling, cutting, gear hobbing and broaching on difficult-to-work-with ferrous and nonferrous alloys.

Twin Kut 766 is formulated with premium base oil, select EP additives, robust fatty compounds and effective corrosion inhibitors, providing efficient heat dissipation, superior surface finishes, extended tool life and anti-weld characteristics.

OPERATIONAL DATA

All Operations	Use as Received
Viscosity, cSt, 40°C	> 20
Flash Point, C.O.C.	298°F, Minimum

TYPICAL PHYSICAL PROPERTIES

Appearance	Transparent Yellow Liquid
Odor	Mild, Characteristic
Specific Gravity, 60°F	0.889
Bulk Density	7.412 lbs./gal.
Solubility in Water	Insoluble

FEATURES AND BENEFITS

- Non-Chlorinated Cutting Fluid
- Mildly Sulfurized (Active)
- All-Purpose Machining
- Premium Base Oils
- Select EP Additives
- Superior Surface Finishes
- Extended Tool Life
- Anti-Weld & Anti-Foam
- Effective Corrosion Protection
- Environmentally Responsible



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